



HARDFACING ARC 33

CHROME CARBIDE HARDFACING ELECTRODE
EN 14700 : E Z Fe14

Diameter	Standard Package	Standard Length	Standard Pallet
3.2mm	5kg/20kg	350mm	1000kg
4.0mm	5kg/20kg	400mm	1000kg
5.0mm	5kg/20kg	400mm	1000kg

DEPOSIT HARDNESS	
Single Layer on Mild Steel	Typical Hardness 53-58 HRC
Multi-Layer	Typical Hardness 60-65 HRC

Single layer deposit hardness may vary depending on the base metal type and degree of dilution.



HARDFACING ARC 43

CHROME CARBIDE 60HRC
EN 14700 : E Z Fe15

Diameter	Standard Package	Standard Length	Standard Pallet
3.2mm	5kg/20kg	350mm	1000kg
4.0mm	5kg/20kg	400mm	1000kg
5.0mm	5kg/20kg	400mm	1000kg

DEPOSIT HARDNESS	
Single Layer on Mild Steel	Typical Hardness 53-56 HRC
Multi-Layer	Typical Hardness 55-60 HRC

Single layer deposit hardness may vary depending on the base metal type and degree of dilution.

