



HARDFACING 350R

RUTILE ELECTRODE FOR HARDFACING
 EN 14700 : E Fe1
 JIS Z3251 : DF2A-350R

Diameter	Standard Package	Standard Length	Standard Pallet
3.2mm	5kg/20kg	400mm	1000kg
4.0mm	5kg/20kg	400mm	1000kg
5.0mm	5kg/20kg	400mm	1000kg

DEPOSIT HARDNESS	
Single Layer on Mild Steel	Typical Hardness 30-33 HRC
Multi-Layer	Typical Hardness 34-38 HRC

Single layer deposit hardness may vary depending on the base metal type and degree of dilution.

HARDFACING 700R

RUTILE ELECTRODE FOR HARDFACING
 EN 14700 : E Fe3
 JIS Z3251 : DF2B-600R

Diameter	Standard Package	Standard Length	Standard Pallet
3.2mm	5kg/20kg	400mm	1000kg
4.0mm	5kg/20kg	400mm	1000kg
5.0mm	5kg/20kg	400mm	1000kg

DEPOSIT HARDNESS	
Single Layer on Mild Steel	Typical Hardness 30-33 HRC
Multi-Layer	Typical Hardness 34-38 HRC

Single layer deposit hardness may vary depending on the base metal type and degree of dilution.

