

WELDING POSITIONS :



■ For Repairing Aluminium and Aluminium Alloy

DESCRIPTION AND APPLICATIONS

Aluminium electrode with 5% Si for welding and repairing aluminium or aluminium alloy pieces (AlSi, AlCuSiMn, AlSiMg, AlZnMg).

For joints between aluminium and aluminium-alloys, for cast aluminium alloys. Can also be used as a torch brazing alloy.

TYPICAL ALL WELD METAL COMPOSITION (Wt%)

Mn	Si	Fe	Al
< 0.50	5.00	< 0.50	Rem

OPERATIONAL AND PACKAGING DATA

ELECTRODE SIZE (mm)	ELECTRODE LENGTH (mm)	WELDING CURRENT RANGE • (amp)	PACKAGING	
			PKT	CTN
2.6	300	50-80	1	4
3.2	350	70-120	1	4
4.0	350	110-150	1	4

- Recommended for DC+ or Gas Welding.